4) #4 DOWEL BARS, MINIMUM 20" LONG (10" EMBEDDED) AT 12" CENTERS ARE REQUIRED, TO CONNECT THE LAST PRECAST UNIT TO ANY CAST-IN-PLACE SECTION OF BOX.

5) BLOCKOUTS FOR PIPE INTO PRECAST RCBS ARE THE RESPONSIBILITY OF THE CONTRACTOR. BLOCKOUT LOCATIONS ARE AS DIRECTED BY THE PROJECT ENGINEER, BUT SHALL NOT BE GREATER THAN $\frac{1}{2}$ THE RISE OF PRECAST RCB.

6) IN ADDITION TO BEDDING MATERIAL, A MINIMUM 4 INCH THICK, CLASS R CONCRETE, WORKING TABLE WILL BE REQUIRED FOR 6' X 6' AND LARGER PRECAST RCB FIELD INSTALLATIONS. AN ADDITIONAL 2 INCHES OF SAND SHALL BE PLACED AND LEVELED UPON THE CONCRETE WORKING TABLE. COST OF WORKING TABLE AND SAND TO BE INCLUDED IN COST OF PRECAST RCB.

SIDE ELEVATION OF PIPE JOINT SHOWING MAXIMUM BLOCKOUT AND PIPE DIAMETER

2" SAND

* SEE NOTE 5 OF THE GENERAL NOTES. A SEE NOTE 6 OF THE GENERAL NOTES.

REQUIRED 4" MIN. WORKING TABLE FOR ALL PRECAST RCB'S. SEE NOTE 6 OF THE GENERAL NOTES.

SECTION A-A

Boto HYDRAULICS

SECTION

CONCRETE BOX CULVERTS

DETAILS AND SPECIFICATIONS

ALL PRCB-01

5/15/2012

FEDERAL

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5 5-15-12 Rev.Working Table, Notes,Spac. Between PRCB 4 II-15-10 Rev.Skewed Crossing Defails, Working Table, No 3 8-14-09 Rev.To Show Staggered Precast RCB, Working 2 6-12-09 Rev. Notes: Working Table, Max. Blockout Diam I IO-15-03 Rev. Plan View of skewed crossing, added Side